



**SPECIALISTS IN ORIGINAL MOTORBIKE COLOURS**

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**Motorbike  
Paint**  
LTD

## **COB/Polyurethane Paint (Top Coat Colors and Base Colors)**

### **Description**

High solids paint in metallic, pearl and solid colors. Easy application, excellent opacity and coverage. Must be followed with clearcoat lacquer. Where it is being used as a base color, the next stage paint must be applied before final lacquering.

### **Mixing Ratio**

Your COB paint will need to be mixed with polyurethane thinner/reducer at a ratio of 50:50 ie 1 part paint to 1 part thinner/reducer. We are unable to supply this due to dangerous goods shipping restrictions, however you should be able to source this locally.

### **Application**

Spray viscosity at 20 °C: 14"-15" DIN 4; HS CYCLE: 20-22" DIN4

Air cap: 1.2-1.5 mm

Air pressure: 45-50psi

N° of coats: 2 or 3

Film thickness: 20 - 25 µ

### **Drying Times**

#### **Air drying at 20°C**

Spray two light coats plus a final cross coat allowing 10minutes between coats. Do not apply a thick film. Allow to dry for 20 minutes in a dust free area. Rub down gently with 1200 wet and dry to ensure a fully matt surface before applying clearcoat lacquer or next stage as required.

### **NOTE:**

In case of drying temperatures below 60°C the substrate must not be exposed to particularly severe weather conditions in the first days after painting. Until the film has reached complete hardening, strong humidity condensations, like dew and frost and contacts with aggressive agents like smog, cleaning agents, salt on roads, must be avoided